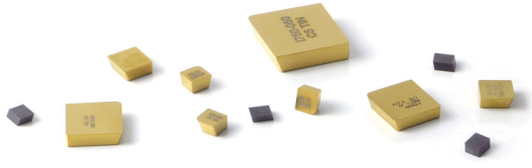
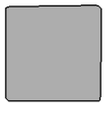
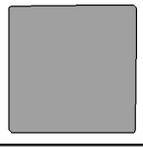
Slotting Inserts

1215, 1312, 1500 & 1750 Series

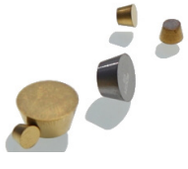
- Precision ground in the USA
- Multiple radii available
- Broad application range
- Wiper flat geometry for superior surface finish
- Special radius sizes can be quoted



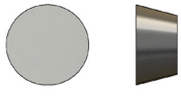
Slotting Inserts - For DASC, DSSC, W, TSC & KS Series

Size	Part Number	Corner Radius	IC	Thickness	Coatings				Image
					None	TiCN	TiN	TiAIN	
1215	1215-007	0.007	0.215	0.125	•	•	•	•	
	1215-015	0.015	0.215	0.125	•	•	•	•	
	1215-030	0.030	0.215	0.125	•	•	•	•	
	1215-060	0.060	0.215	0.125	•	•	•	•	
1312	1312-015	0.015	0.312	0.125	•	•	•	•	
	1312-030	0.030	0.312	0.125	•	•	•	•	
	1312-060	0.060	0.312	0.125	•	•	•	•	
	1312-125	0.125	0.312	0.125	•	•	•	•	
1500	1500-015	0.015	0.500	0.125	•	•	•	•	
	1500-030	0.030	0.500	0.125	•	•	•	•	
	1500-060	0.060	0.500	0.125	•	•	•	•	
	1500-125	0.125	0.500	0.125	•	•	•	•	
1750	1750-030	0.030	0.750	0.187	•	○	•	•	
	1750-060	0.060	0.750	0.187	•	○	•	•	
	1750-125	0.125	0.750	0.187	•	○	•	•	

- Precision ground in the USA
- Broad application range
- Special sizes can be quoted



Round Inserts - For RA & RT Series

Size	Part Number	IC	Thickness	Clearance Angle	Coatings				Image
					None	TiCN	TiN	TiAIN	
1/8"	RPC1(1.36)	0.1250	0.085	11°	•	○	•	○	
5/32"	RDC1.25(1.5)	0.1562	0.094	15°	•	○	•	○	
3/16"	RDC1.5(1.5)	0.1875	0.094	15°	•	○	•	○	
1/4"	RDC21	0.2500	0.125	15°	•	•	•	•	
5/16"	RDC2.5(2.5)	0.3125	0.156	15°	•	•	•	•	
3/8"	RDC3(2.5)	0.3750	0.156	15°	•	•	•	•	