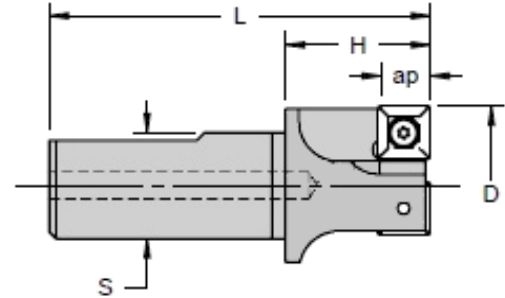


DRILL MILLS - CENTER CUTTING

DRM Series



- For multi-purpose milling operations including spot facing, counterboring, profiling, and pocket milling
- Center cutting
- Excellent performance in low power machines
- Perform multiple operations with a single tool
- Four indexes per insert
- Coolant through
- Cutter bodies made in the USA



Cut Dia. D	Part Number	Dimensions (inches)			Max. DOC ap	No. of Inserts	Insert	Standard Components
		S	L	H				Screw
0.500	DRM-010	0.500	2.62	0.62	0.23	1	SDEB-21.51	3-48 X 9/64
0.625	DRM-020	0.750	3.00	1.00	0.28	1	SDEH-2.522	3-48 X 3/16
0.750	DRM-030	0.750	3.00	1.00	0.34	1	SPEH-322	4-40 X 1/4
0.875	DRM-040	0.750	3.00	1.00	0.28	2	SPEH-2.522	3-48 X 1/4
1.000	DRM-050	0.750	3.25	1.25	0.34	2	SPEH-322	4-40 X 1/4
1.125	DRM-060	1.000	3.50	1.25	0.34	2		
1.250	DRM-070	1.000	3.62	1.37	0.34	2		
1.375	DRM-080	1.000	3.62	1.37	0.47	2	SPEH-432	6-32 X 3/8
1.500	DRM-090	1.000	3.62	1.37	0.47	2		
1.625	DRM-100	1.000	3.75	1.50	0.47	2		
1.750	DRM-110	1.000	3.75	1.50	0.47	2		

SHOULDER MILLS

IC	Part Number	Thickness	Clearance Angle	Corner Radius	Coatings				Image
					None	TiCN	TiN	TiAlN	
0.250	SDEB-21.51	0.094	15°	0.015	○	○	●	○	
0.313	SDEH-2.522	0.125	15°	0.031	○	○	●	○	
0.313	SPEH-2.522	0.125	11°	0.031	●	○	●	○	
0.375	SPEH-322	0.125	11°	0.031	○	○	●	○	
0.500	SPEH-432	0.187	11°	0.031	○	○	●	●	